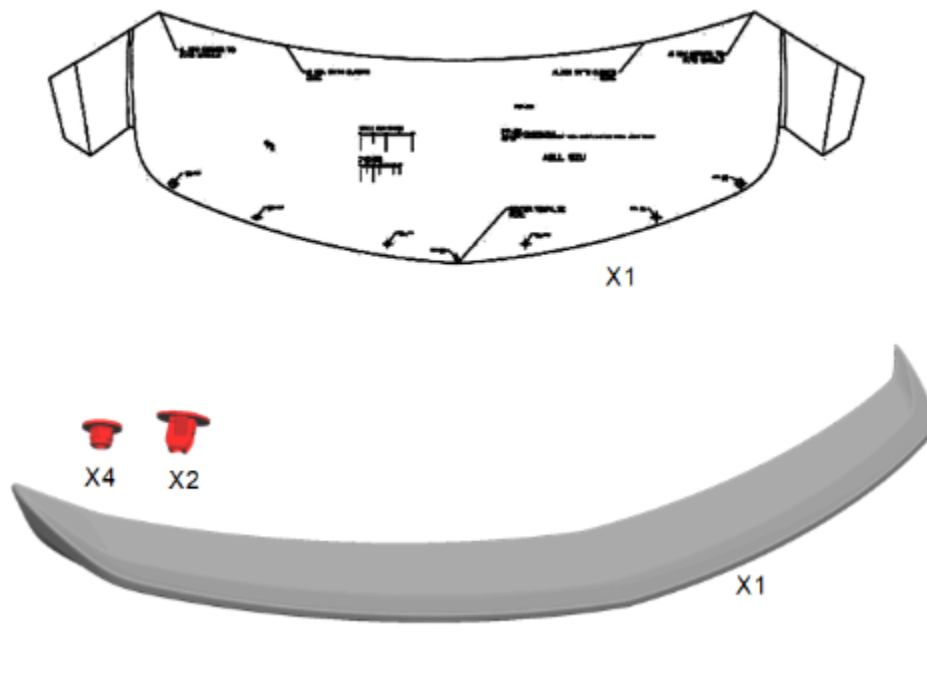


Rear End Spoiler Package Installation (Instruction ID: 84467230)

Installation Instructions Part Number

84467230

[Kit Contents](#)



[Tools Required](#)

Power Drill
4 mm Drill Bit
7 mm Drill Bit
8.5 mm Drill Bit
9 mm Drill Bit
15 mm Drill Bit
Deburring Tool
Measuring Tape
Masking Tape
Scissors

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Torque Wrench

Ratchet

10 mm Socket

Center Punch

Hair Dryer (If vehicle has production spoiler installed)

50 lb. Monofilament line (fishing line) (If vehicle has production spoiler installed)

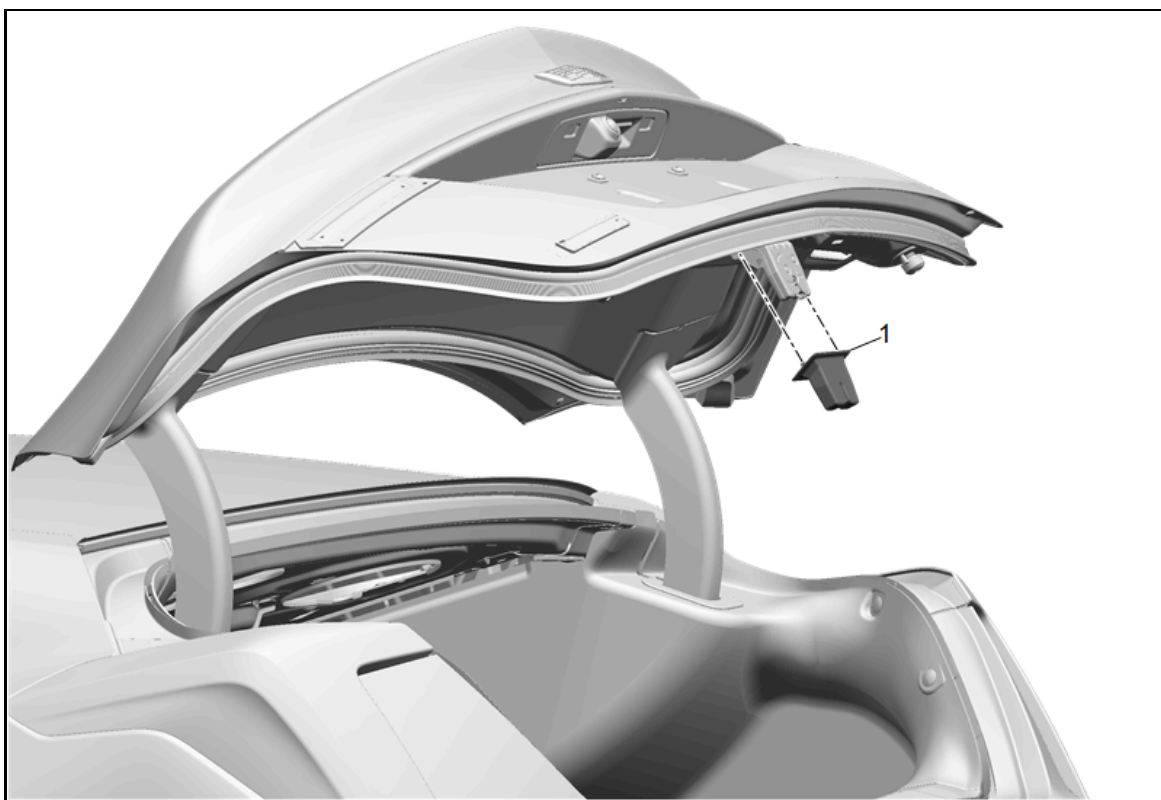
Rubber Roller

Solvent Pack

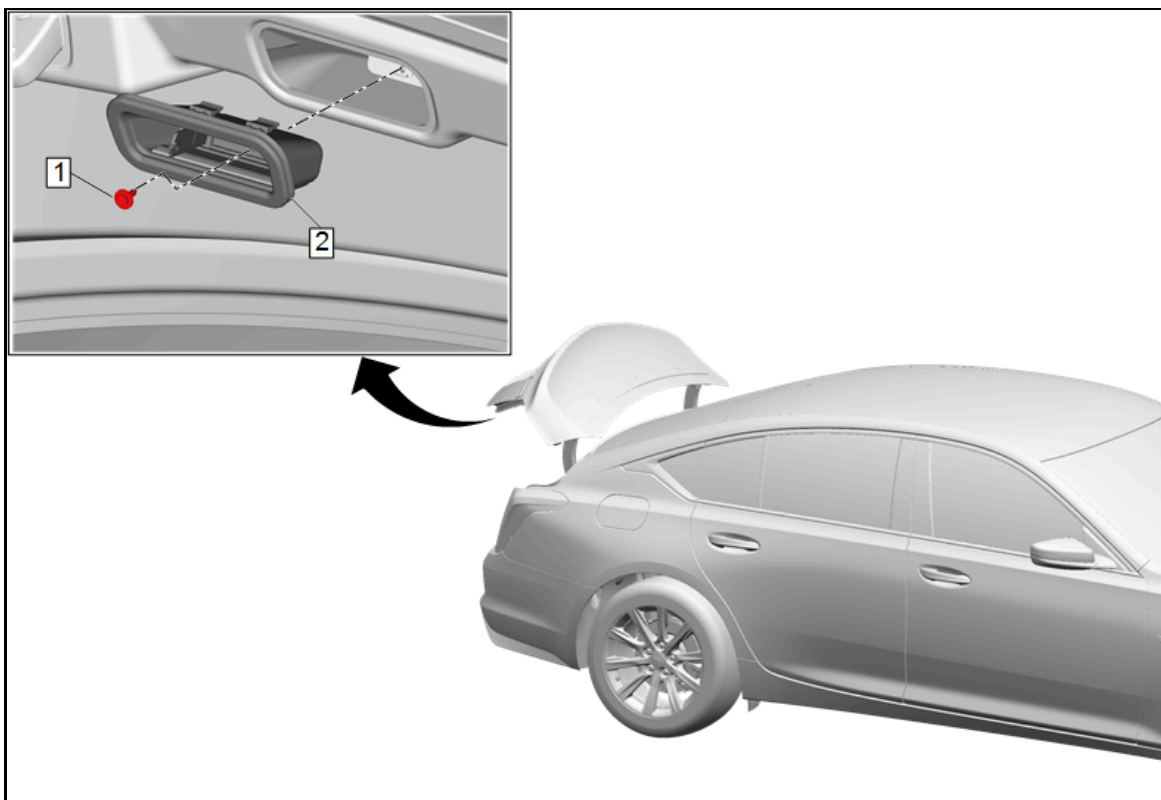
Procedure

Preliminary Steps

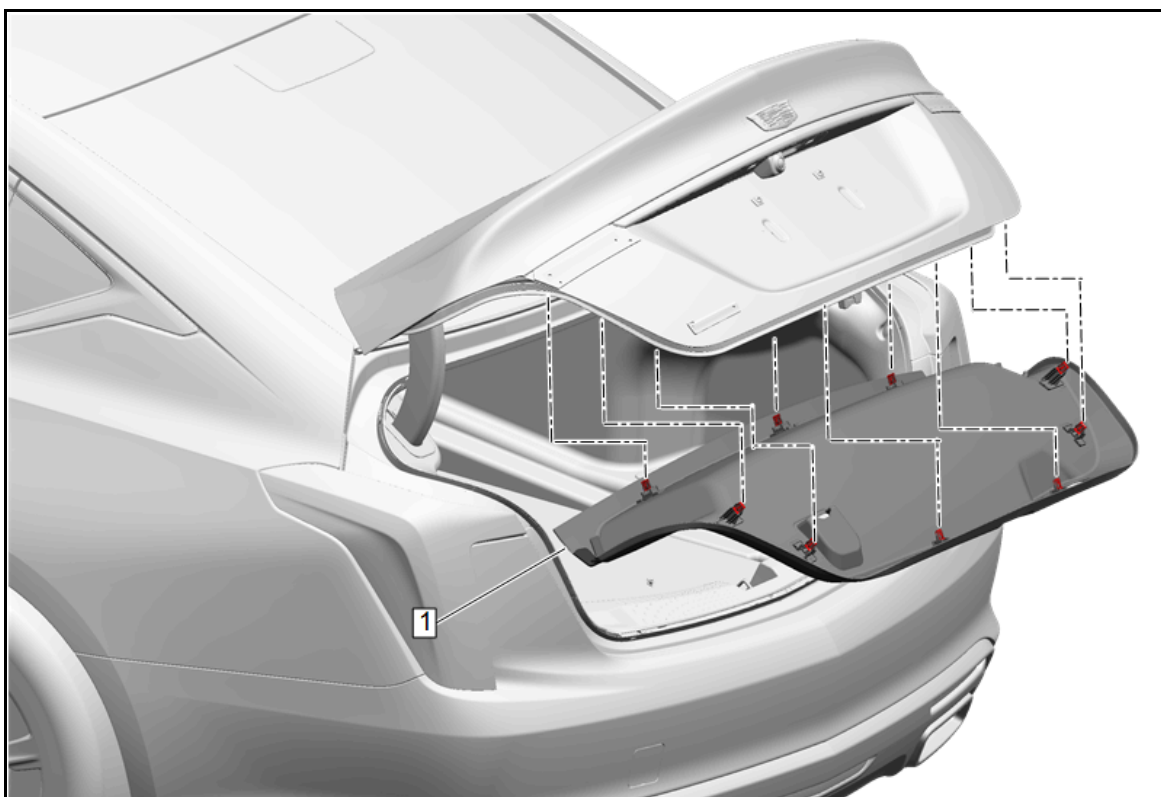
1. Using soap and water, wash the rear compartment lid area where spoiler is to be installed.



2. Use a small flat-bladed tool to pull and release the rear compartment lid latch cover (1) .
3. Rear Compartment Lid Latch Cover (1) » Remove



4. Use a small flat bladed tool to open the integral handle cover to access bolt and remove bolt (1).
5. Remove rear compartment lid inside handle (2).





6. Use a flat-bladed plastic tool to disengage the push-in retainers from the sheet metal.
7. Rear Compartment Lid Inner Panel Trim (1) » Remove

Remove Production Spoiler, If Equipped

Spoiler Removal



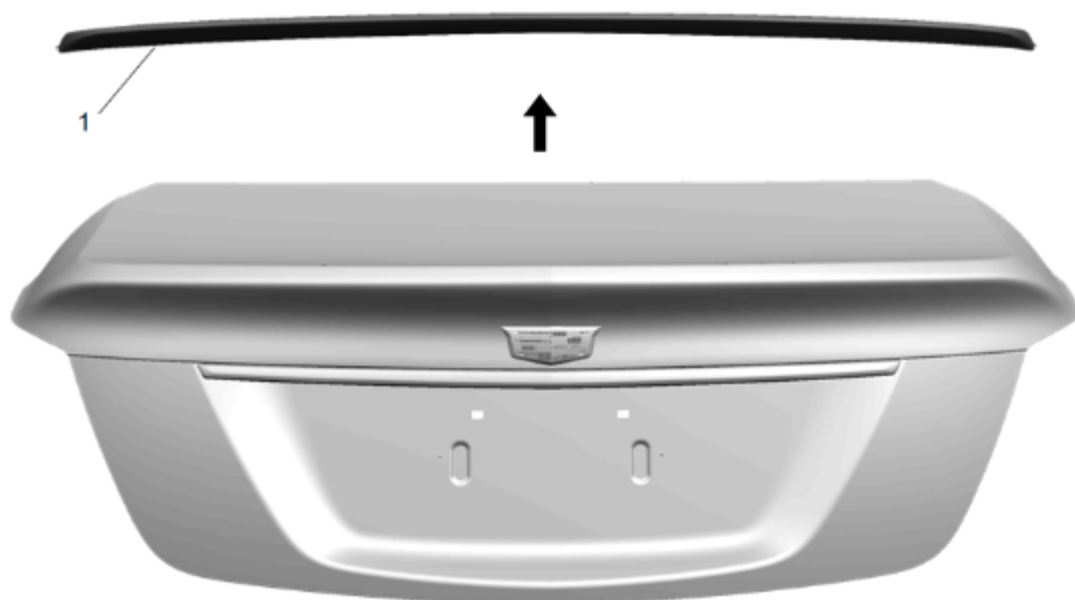
Note: If vehicle is not equipped with production spoiler, continue to Drilling Instructions section.

Caution: Applying excessive heat to the rear fascia/spoiler may damage the paint and surrounding panel surfaces during removal. Heat temperature **SHOULD NOT** exceed 79°C (175°F).

Warning: **DO NOT USE A HEAT GUN.** (Heat gun temperatures will soften material and damage paint).

Warning: **DO NOT PRY THE SPOILER** off of the rear compartment lid with a plastic, metal or wood trim removal tools in an attempt to loosen the adhesive tape.

1. Heat adhesive at base of spoiler mounting (1) with low heat (Personal Hair dryer) until adhesive can be sliced easily with a piece of monofilament line (fishing line) .
2. Cut through tape with the monofilament line (2) at the corners until you hit the locating feature. Gently, lift up on the spoiler (3) applying slow upward pressure in order remove spoiler. (If spoiler does not easily detach, place monofilament line on other side of locating feature and cut through the additional tape.)

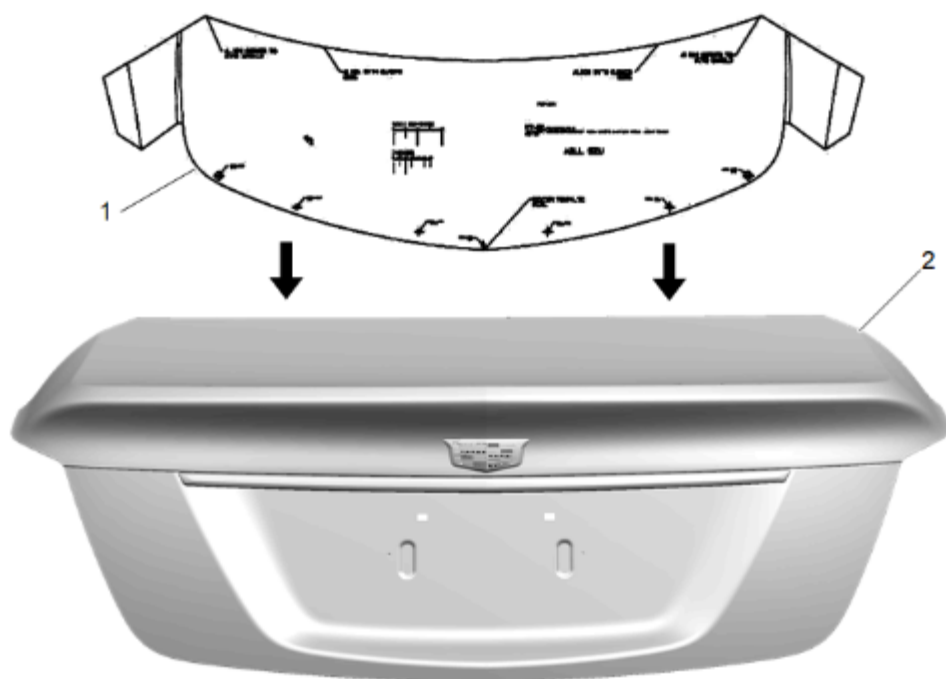


3. Remove the spoiler (1) from the rear compartment lid.
4. Clean the tape and adhesive from the previous spoiler mounting area. Once complete proceed to **Drilling Instructions** section.

Drilling Instructions

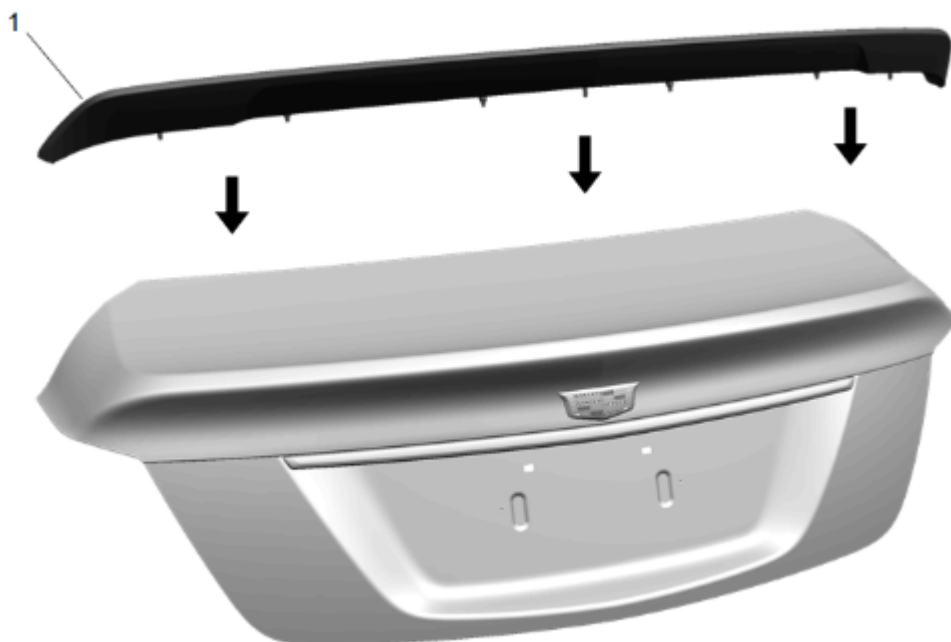


1. Locate the provided drilling template (1).



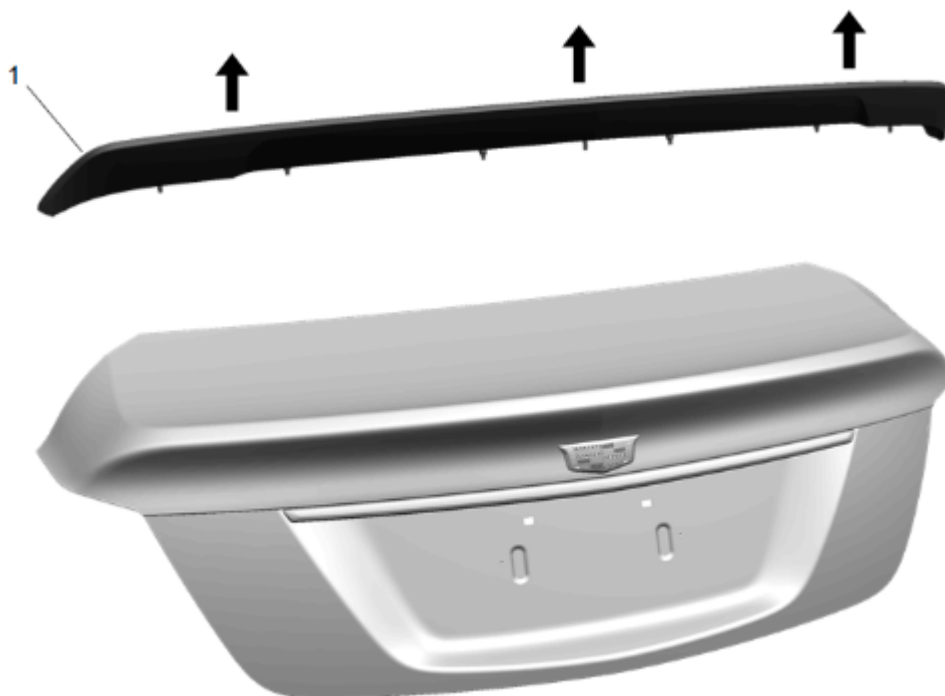
Caution: Always check scale, size and position of all templates before drilling. Failing to do so may cause damage to the vehicle, misalignment of components or the inability to install the accessory.

2. Position template (1) on rear compartment lid (2). Follow the directions on the template for layout procedure.

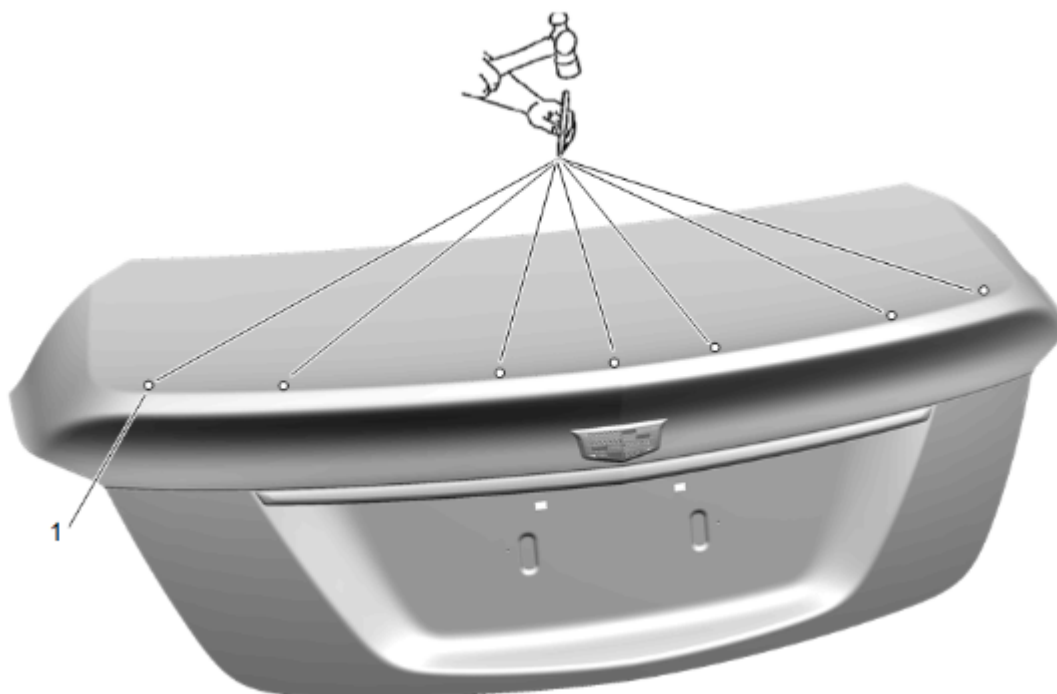




3. Position spoiler (1) to rear compartment lid and verify layout.



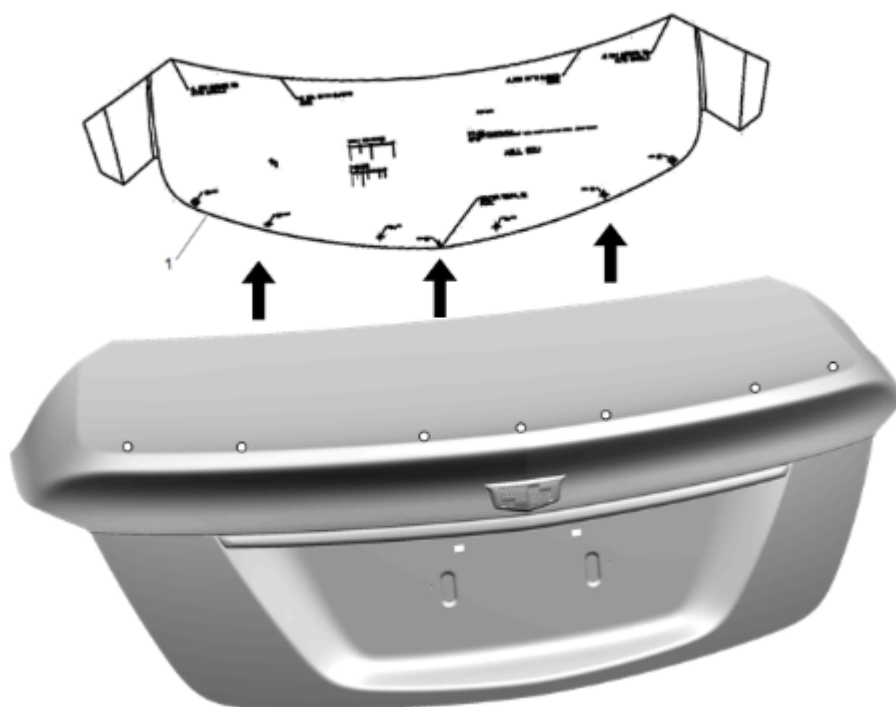
4. Once spoiler layout is verified, remove spoiler (1) and set aside.



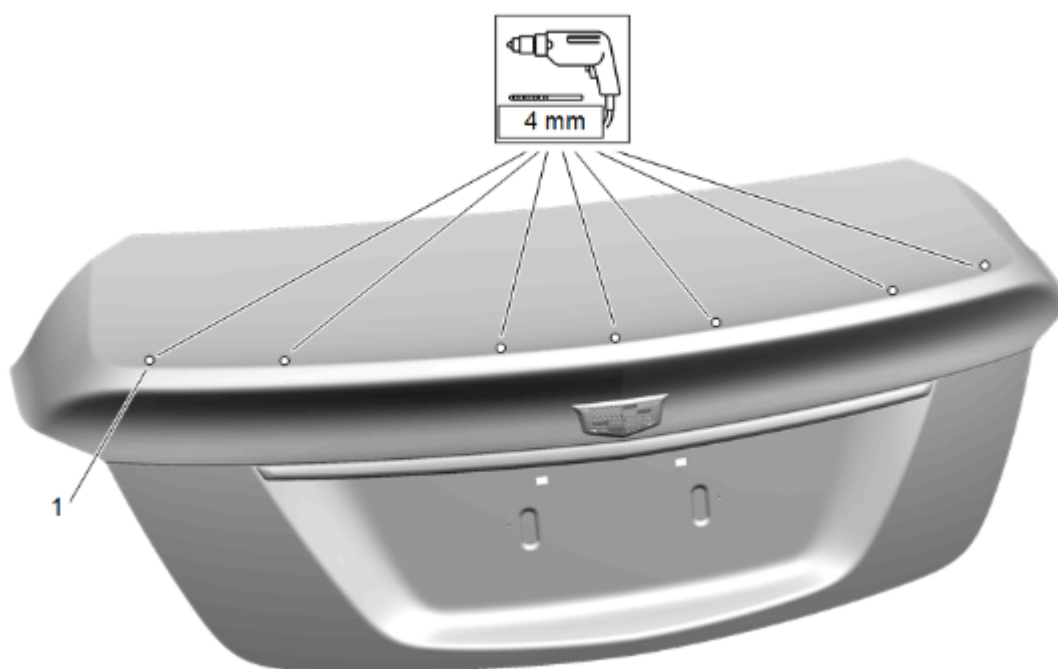
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5. Punch the center of all 7 holes (1) as indicated on template.



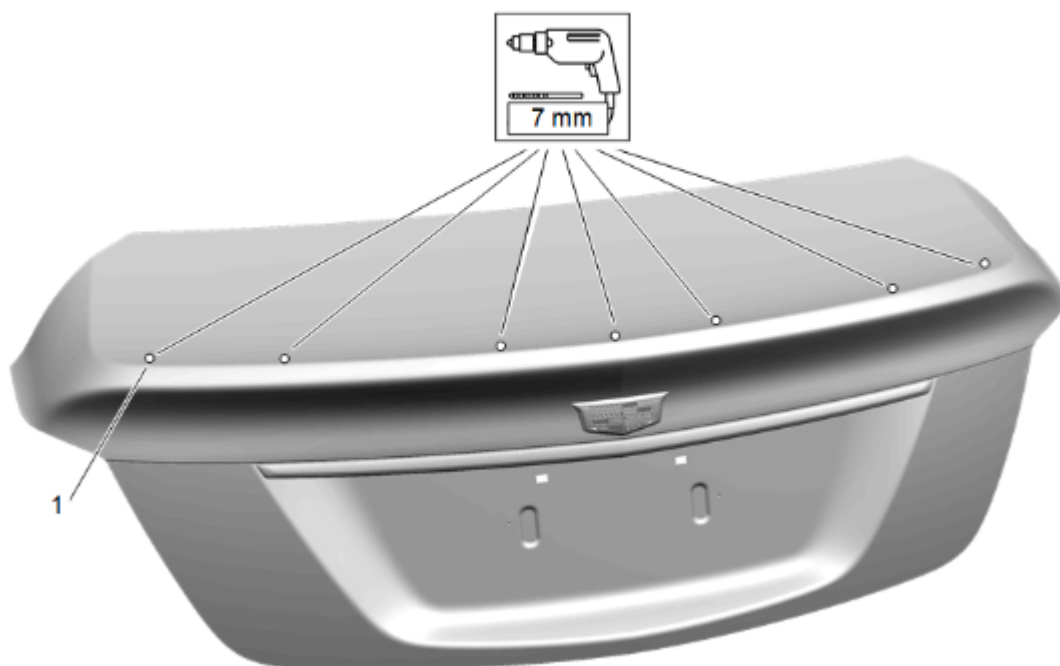
6. Remove template (1) from rear compartment lid.



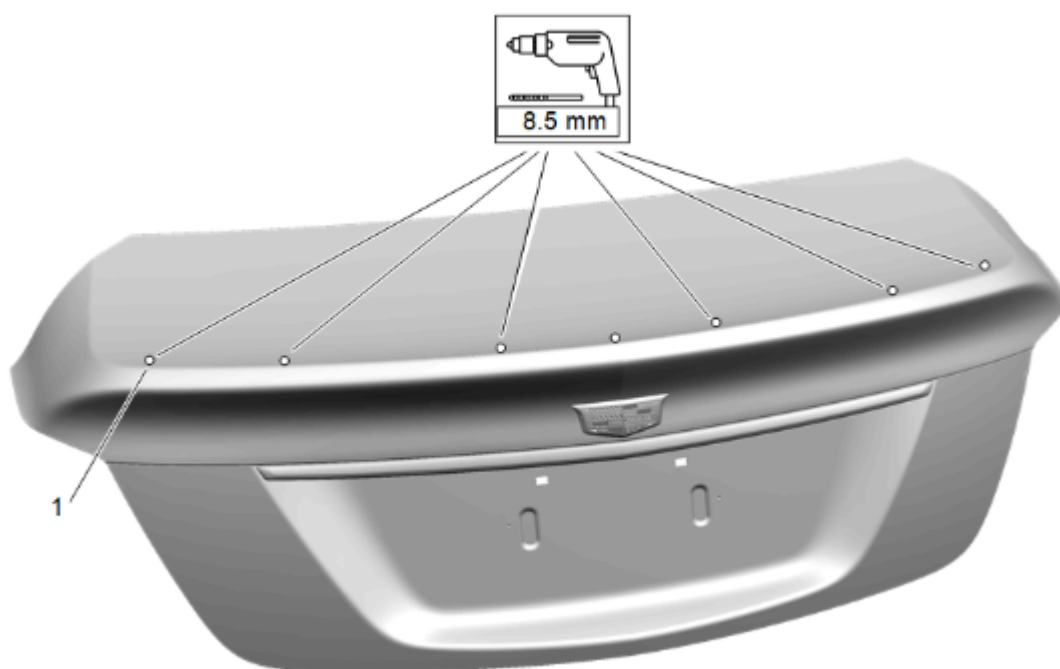
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7. Drill a 4mm (1/8") pilot hole (1) for all hole locations.



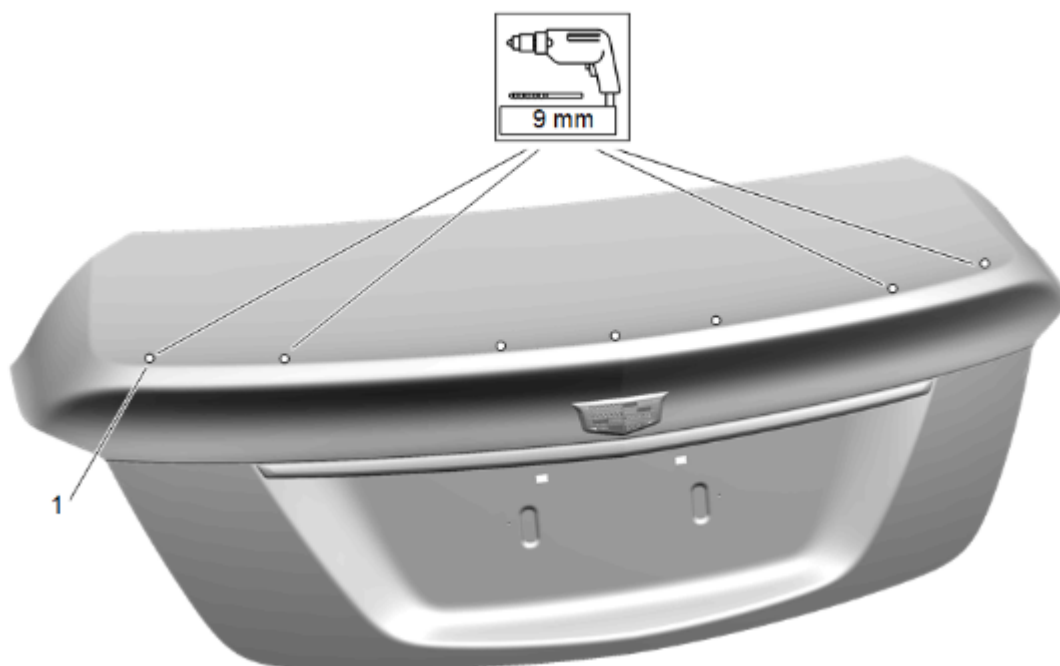
8. Using a 7mm drill bit, drill through the holes (1) according to locations specified.



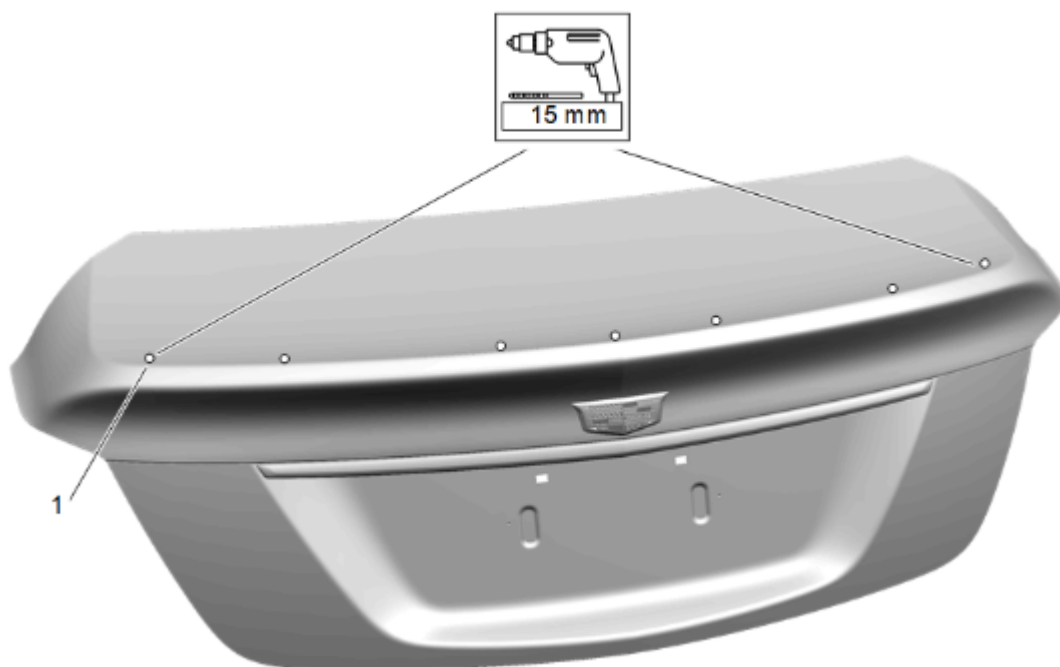
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9. Using a 8.5mm drill bit, drill through the holes (1) according to locations specified.



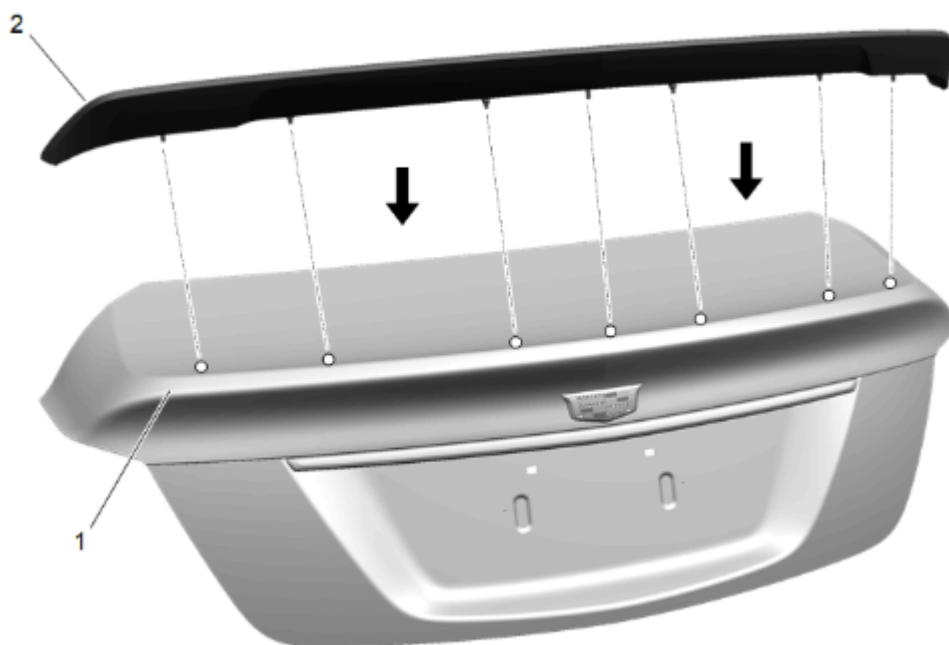
10. Using a 9mm drill bit, drill through the holes (1) according to locations specified.



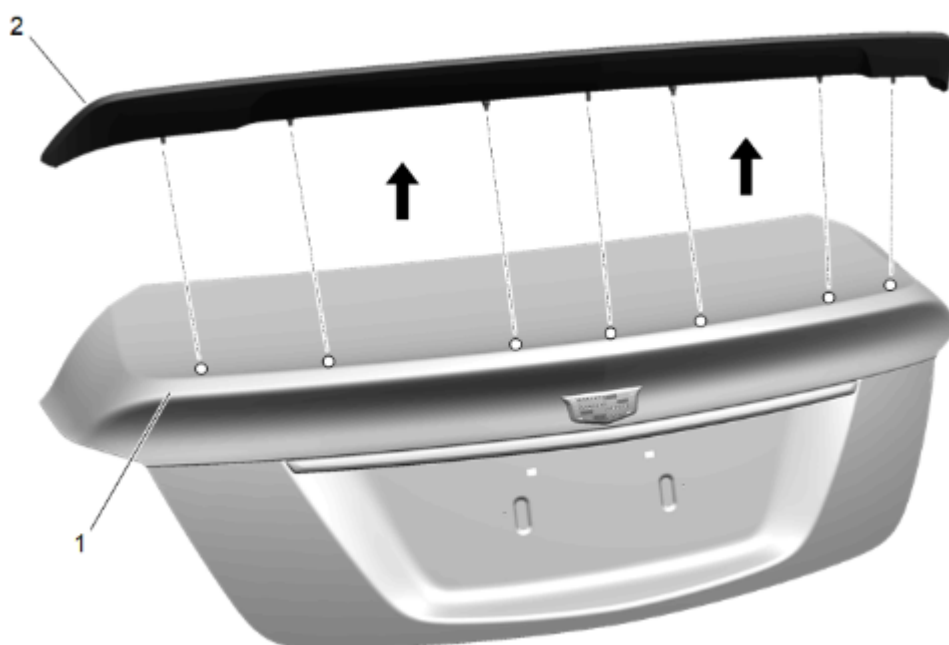
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11. Using a 15mm drill bit, drill through the holes (1) according to locations specified.

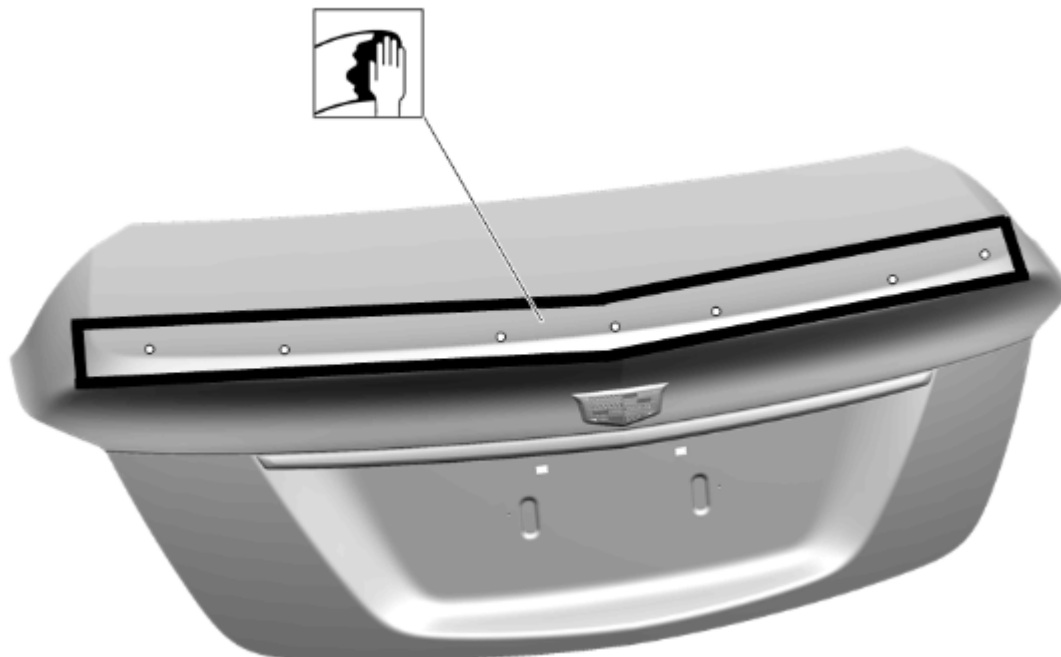


12. Verify spoiler (2) fits rear compartment lid (1).

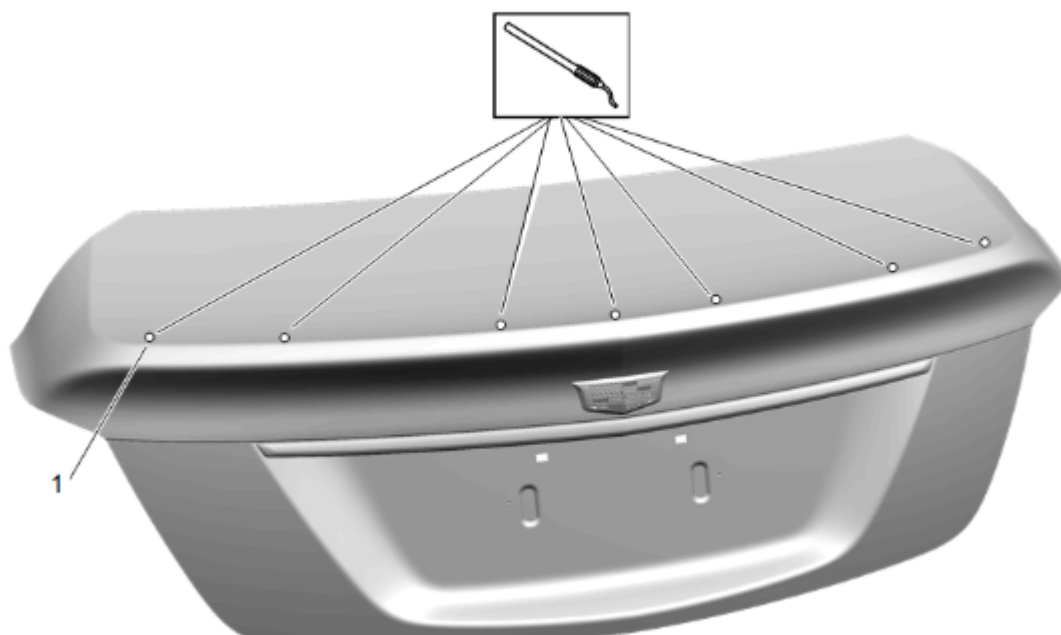




13. Once spoiler fitment is confirmed, remove spoiler (2) from rear compartment lid (1) and set aside.



14. Clean rear compartment lid area with solvent pack.

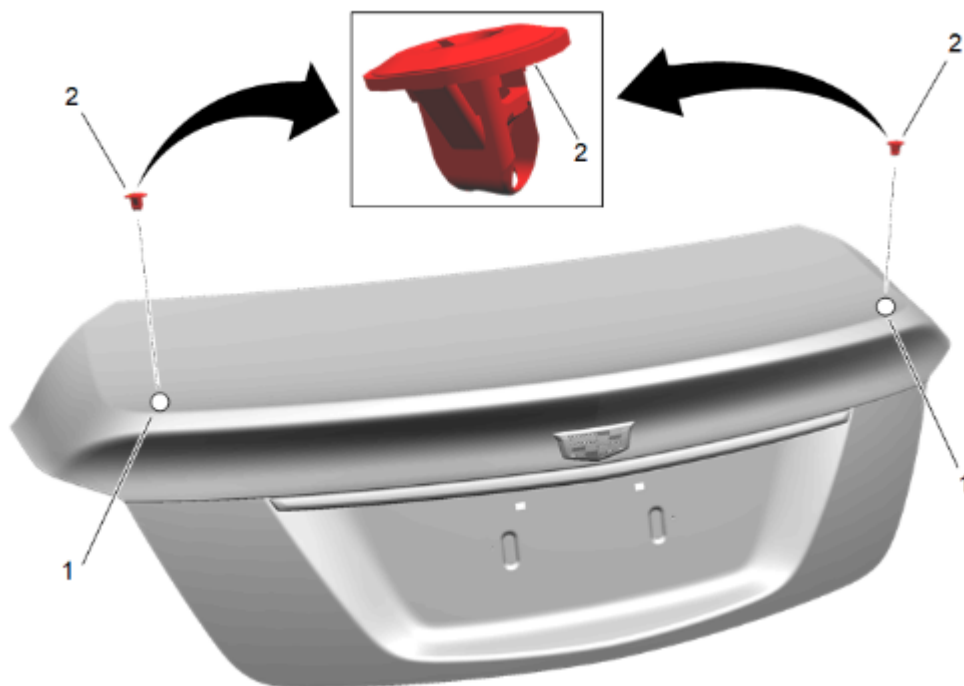


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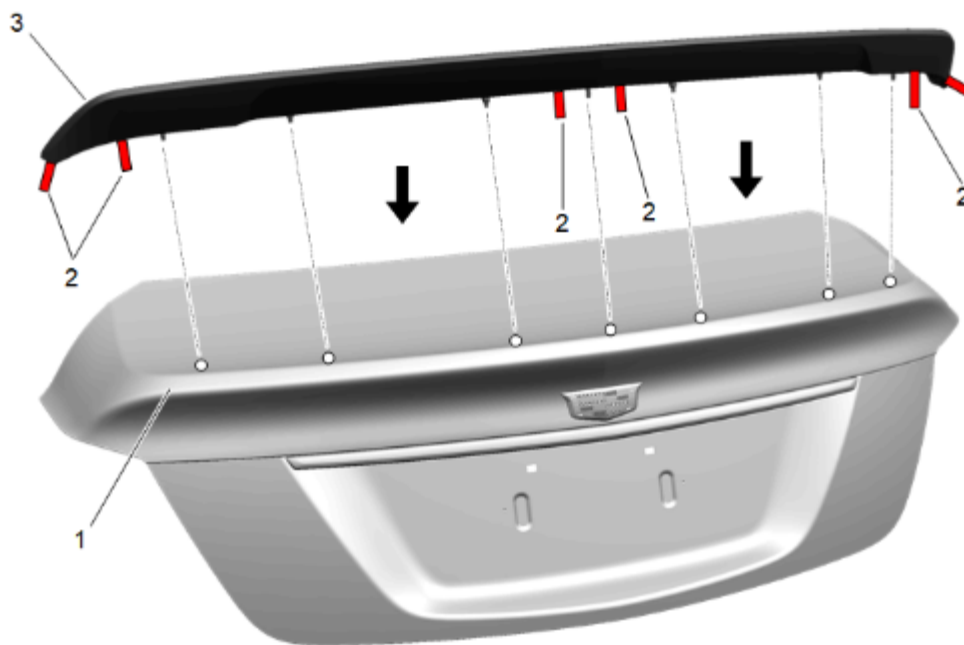


15. De-burr drilled holes (1) and apply corrosion protection P/N 12346225 or equivalent to all holes.

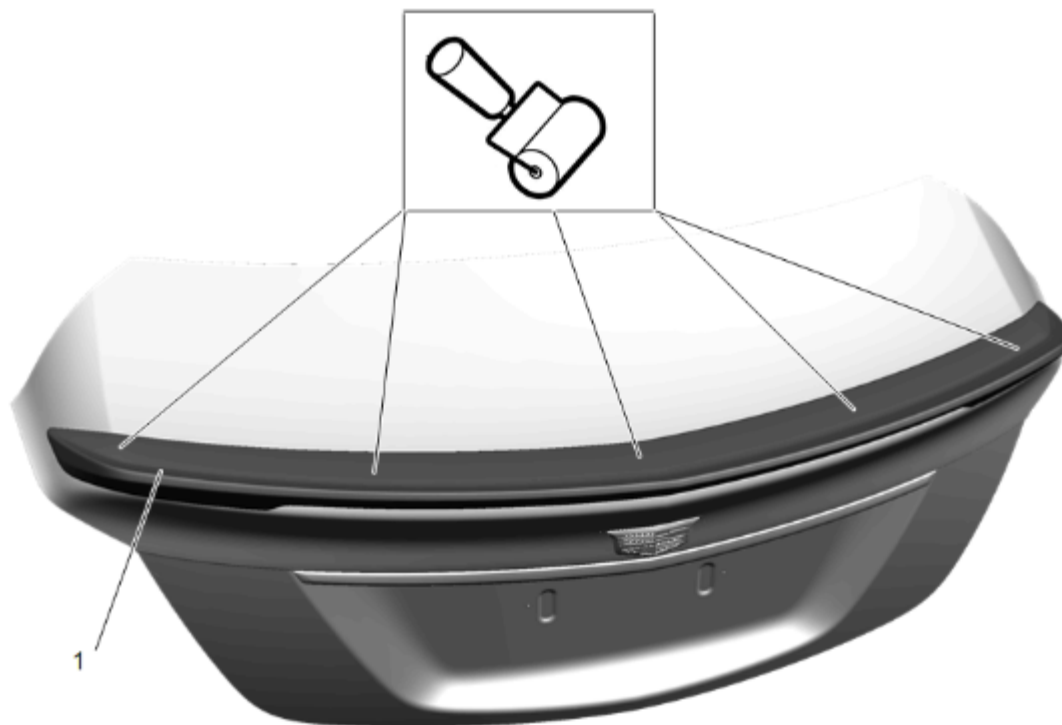
Spoiler Install



1. Insert the clips (2) into the rear compartment lid holes (1), in cross-car direction.



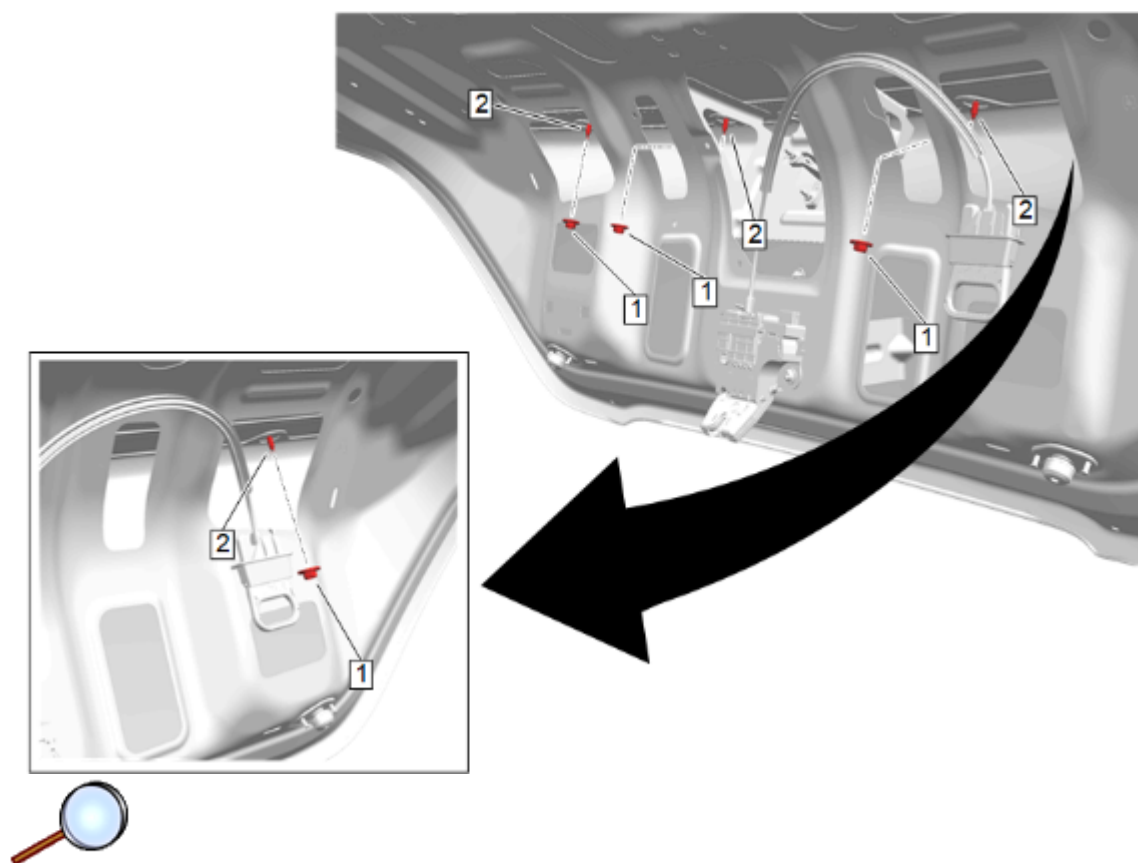
2. Start the foam/tape tabs (2) and fit the spoiler (3) to the rear compartment lid (1). Pull foam tabs, before studs have completely penetrated the holes.



3. Apply pressure to entire spoiler surface (1). Ensure that the foam is wet out and clings.

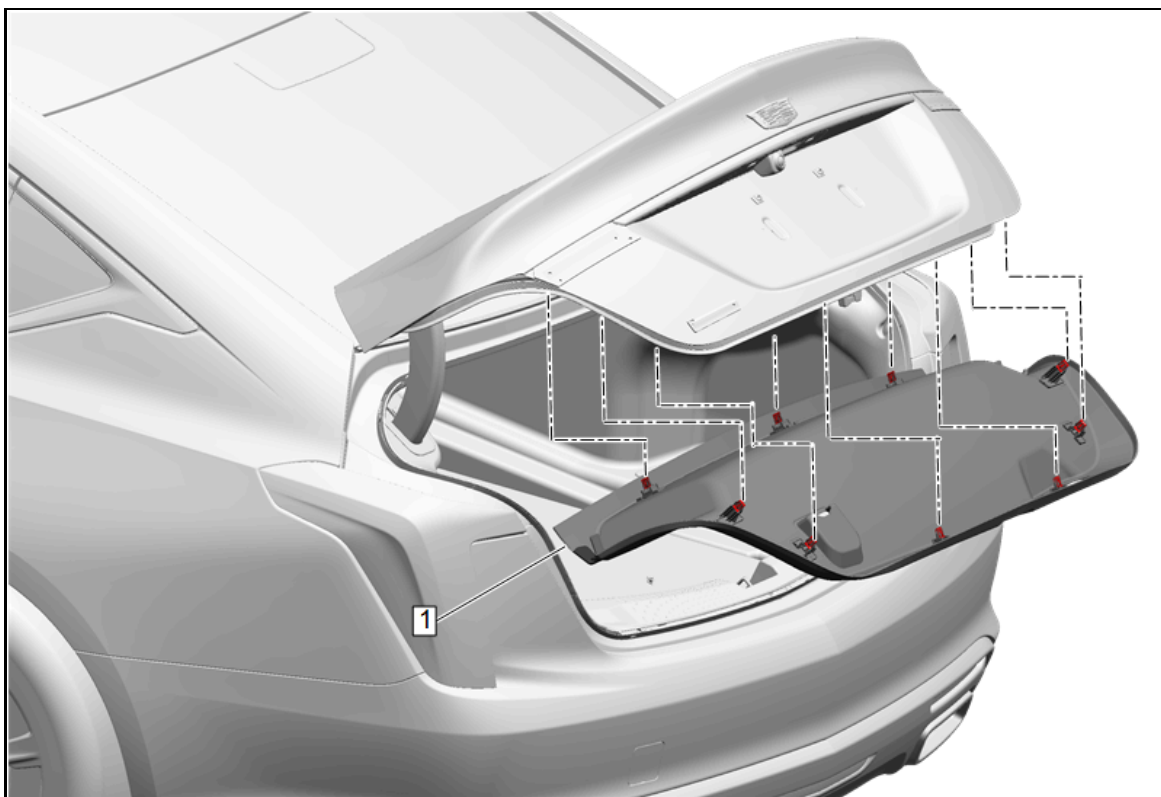
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engaged.



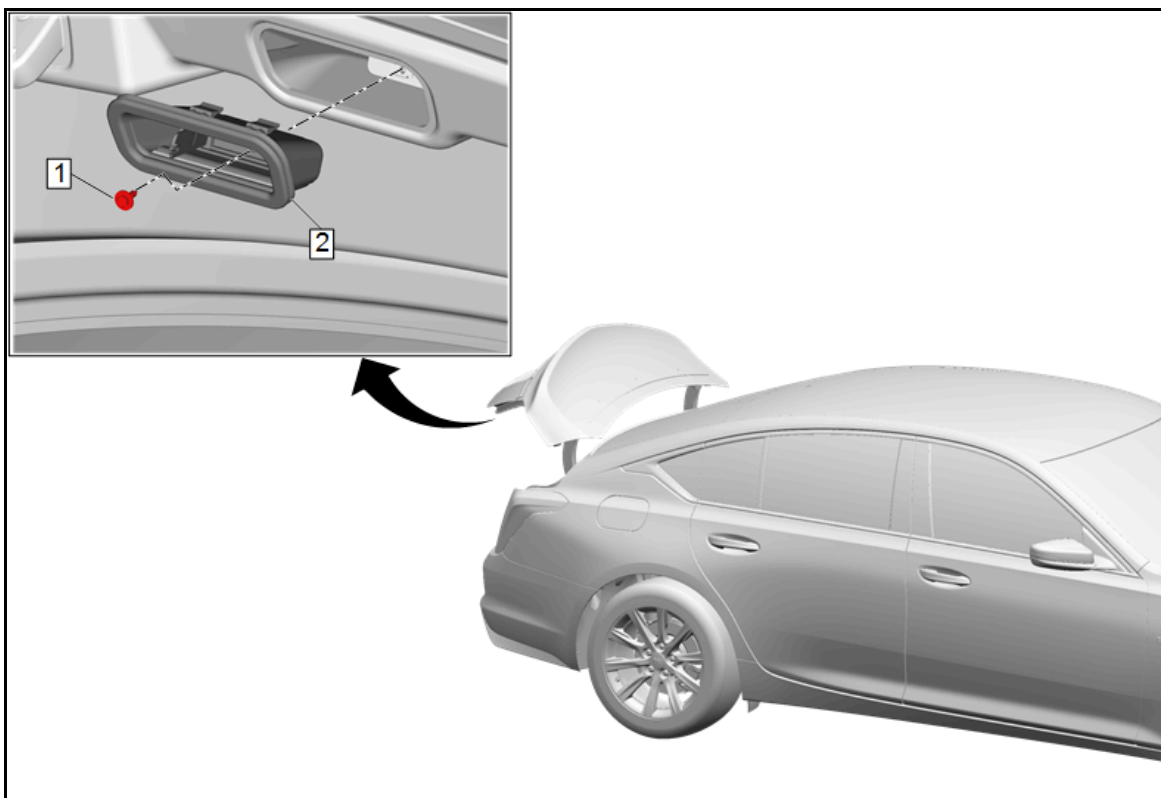
Caution: Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Do not use paints, lubricants, or corrosion inhibitors on fasteners, or fastener joint surfaces, unless specified. These coatings affect fastener torque and joint clamping force and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to parts and systems. When using fasteners that are threaded directly into plastic, use extreme care not to strip the mating plastic part(s). Use hand tools only, and do not use any kind of impact or power tools. Fastener should be hand tightened, fully seated, and not stripped.

4. From the underside of the rear compartment lid, install the nuts (1) to the studs (2). Tighten nuts to 9 N.m (6.64 lb ft).



Note: Ensure the auxiliary rear compartment latch release handle is routed through the rear compartment lid inner panel trim.

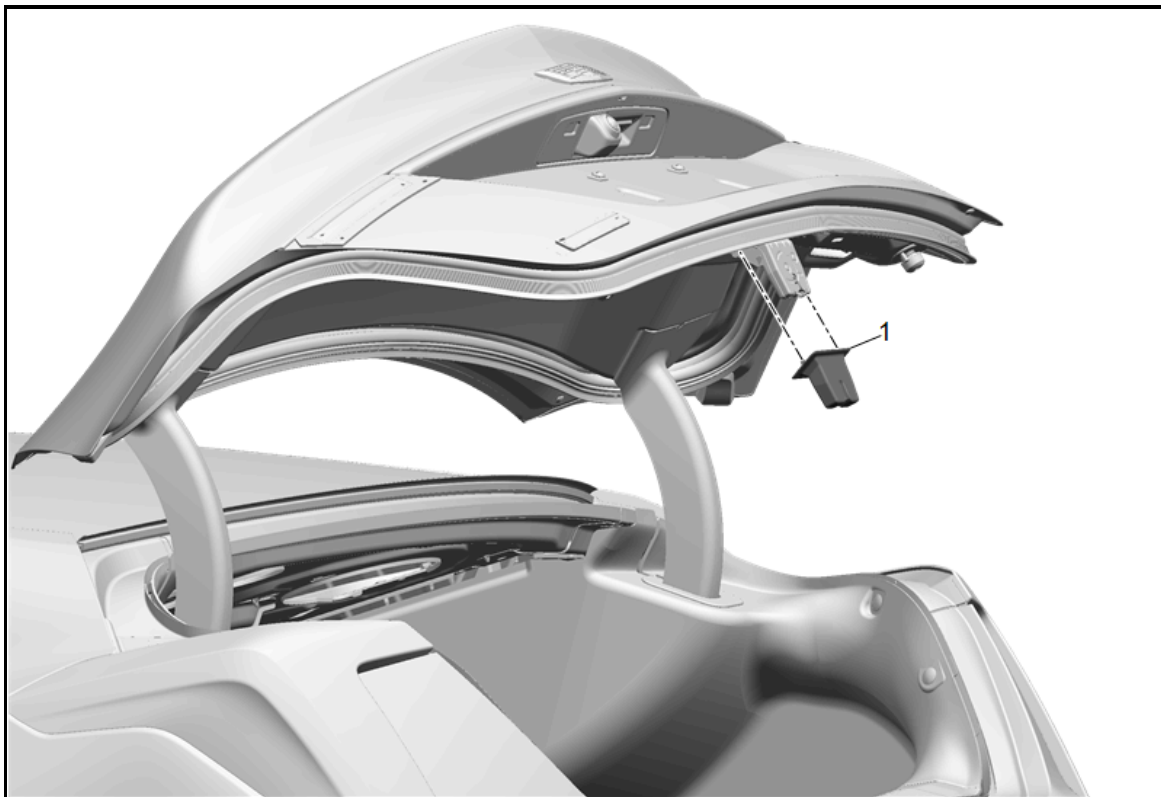
5. Rear Compartment Lid Inner Panel Trim (1) » Install



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6. Install the rear compartment lid inside handle (2) and secure with the bolt (1). Tighten bolt to 2.5 N.m (22 lb in).



7. Rear Compartment Lid Latch Cover (1) » Install